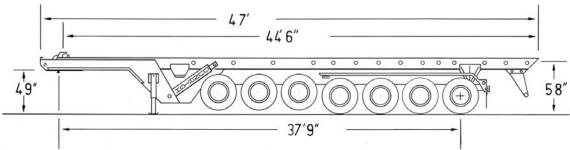
TRAILER MANUFACTURING, INC.

ROLL-OFF TRAILERS

7- AXLE CONVENTIONAL: 45' TILT FRAME BRIDGE LEGAL, 141,000 GVW / OUTSIDE RAILS





MAIN FRAME:

16' x 45 lb wide flange beam (50,000 lb minimum yield), ¼" reinforcement wash plate full length of frame. ½" king pin plate (50,000 lb minimum yield). Cross members - 12" channel, 12 ½" suspension flanges (50,000 lb minimum yield).

TILT FRAME:

12" x 4" x 1/2" (50,000 lb minimum yield) tube, 1/2" wear rail. 5/8" tension strap. Tilt frame guides front and center, intermittent container stops, and safety props. Container hold down straps, hooks, and winches - 4 per side.

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AXLES:

Meritor-Rockwell (25,000 lb capacity), auto slack.

BRAKE VALVES:

Meritor-Sealco ABS brake system, per federal requirements.

SUSPENSION:

Hutch 9700 series, cast steel. Watson Chalin liftable axle.

HYDRAULICS:

Parker Commercial hydraulic valve, 2 spools. **Hoses:** 1" x 3000 psi. **Tubing:** 1" heavy wall. **Fittings:** Parker ferulock.

HYDRAULIC CYLINDERS:

Custom Hoist hard chrome plated. **Hoist cylinders:** DAT 85" - 220" stroke telescopic. **Reeving cylinders:** DA 7" - 152" stroke (75,000 lb capacity).

ELECTRICAL:

LED lighting. Sealed harness (no splices or junction boxes).

FENDERS:

Full front and rear steel fenders.

TIRES:

11R X 225 steel belted radial on 10-hole hub piloted wheels (white).

LANDING GEAR:

Holland Mark V landing gear (200,000 lb capacity).

CABLE:

7/8" x 130' alternate lay with oblong ring.

SHEAVES:

5 sheaves, 12" with oil-light bronze grease grooves. Greasable.

ROLLERS AND PINS:

2" 1045 surface hardened steel. **Rollers:** 15 per side, 4" x 4" x 2", oil light bronzed, bushed. Greasable.

ICC BUMPER:

Locking automatic (no hydraulics), per federal requirements.

PAINT:

Painted black, sandblasted, and primed. Other colors optional.

OPTIONS:

Stinger tail, liftable axle, auto tarp system, inside/outside rails, toolbox, dead lifts, 1" cable and sheaves. Other options available, please call for details.